

- JET DRIVE KITS -

FEBRUARY 2011

MERCURY / MARINER 2 STROKE MOTORS

HP	YEAR	NO. CYL	DISPL. CU. IN.	STEERING		MOTOR SHAFT LENGTH			NOTES	DRILL KIT NEEDED (1)
				TILLER HANDLE	REMOTE CONTROL	15"	20"	25"		
18-25	1980-2005	2	24.4	•	•	V25	V25L		8	
35-40	1963-1989	2	33.3	•	•	F35	F35L		2, 3, 7	•
30-40	1995-2003	2	39.3	•	•	AK	AKL		11	
				•	•	AKC	AKCL		11	
40-50	1965-1997	4	43.9	•	•	E50	E50L		2, 3, 7, 11	•
40-50	1998-2007	3	59.0	•	•	AK	AKL		11	
				•	•	AKC	AKCL		11	
50	2007-Present	3	58.9	•	•		BF			
				•	•		BFC			
50-60	1991-1997	3	51.8	•	•	AG	AGL		5, 10	
				•	•	AGC	AGCL		5, 10	
60	1998-2005	3	59.0	•	•	AG	AGL		10	
				•	•	AGC	AGCL		10	
70-75	1987-2005	3	71.1-84.6	•	•		AC70T		3, 7	
80-90	1987-2005	3	71.1-84.6	•	•		AC90T		3, 7	
75-90	2003-Present	3	92.9 Optimax	•	•		AC90 OPT	AC90X OPT	15	
115-125	2003-Present	3	92.9 Optimax	•	•		AC115 OPT	AC115X OPT	15	
100-125	1988-2005	4	105.0-113.0	•	•		AC100T	AC100TX	7	
135-220	1976-Present	V6	121.2-153.0	•	•		S200	S200X	13	
175	1991-Present	V6	153.0	•	•		S175P	S175PX	9, 13	
200	1991-Present	V6	153.0	•	•		S200P	S200PX	9, 13	
200-225	1998-Present	V6	185.0	•	•		AR	ARX	12, 13	

MERCURY / MARINER 4 STROKE MOTORS

20	2009-Present	2	22.4	•	•	BM			16	
30-40	1999-2005	3	45.6	•	•	AK-43	AKL-43		11	
				•	•	AKC-43	AKCL-43		11	
50	1996-2000	4	57.0	•	•		AKL-44		6, 11	
				•	•		AKCL-44		6, 11	
50	1998-2000	4	57.0 Big Foot	•	•		ACL-44			
50-60	2001-Present	4	60.8	•	•		AGL-44		10	
				•	•		AGCL-44		10	
75-115	1999-2006	4	97.4-106.2	•	•		AN-4M 18T	AN-4MX 18T	3, 14	
75-115	2007-Present	4	105.7	•	•		AN-4M 20T		3, 14	
225	2003-2007	V6	204.6	•	•			AQX		

NOTES: •YES

- (1) Spotfacer & Drill needed to mount jet to motor...\$50.00. Return after use (except) dealers) for refund.
- (2) Long shafts not available for E50 kits prior to Serial #2097480 and F35 kits prior to Serial #2155761.
Instead, use the short shaft with shaft extension – BAY MFG., Milian, Ohio (419) 499-4602.
- (3) Tiller requires use of Gate Shift Assembly #1263 Short Shaft, #1264 Long Shaft.
- (5) Specify if for 50 HP Model AG50 or 55/60 HP Model AG60.
- (6) Requires 60 HP water pump – Merc #46-812966A11.
- (7) Specify if not power trim – add \$15.00 for tilt lock parts.
- (8) Motor Serial #GO44027 & up can use cam gate with tiller, Jet Kit #705.2-starts 1995.
- (9) Heavier load capability than S200 series.
- (10) Big foot motors require use of standard lower unit cooling pump. Merc #46-812966A11 and our part #1392.
- (11) Add \$150.00 for 6 1/8 stainless steel impeller, #1737.
- (12) Not DTS motors (Remote control doesn't have shift cable).
- (13) Also used on Optimax motors.
- (14) Specify 18 or 20 teeth on the driveshaft.
- (15) Starting in 2006, tiller handle shift cable assy #2043
- (16) Includes transom mounted shift cable assy #2116