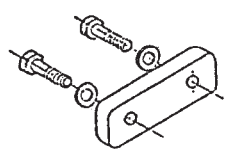


MODEL G125



ANODE KIT 1693

MODEL G125 MERCURY/MARINER

REF	QTY	PART NO	DESCRIPTION	REF	QTY	PART NO	DESCRIPTION
1	1	403.23	SPOTFACER & DRILL KIT 3/8			931.1	SHAFT ASSY COMPLETE, GDL, 8T 5/16
2	1	335	SPACER CABLE END EFGP	51	1	930	SHAFT ONLY, GDL, 8T 29 15/16 LG
3	1	565	SET SCR HOLLOW HD 3/8-16 X 1/2			429	BRG & SEAL KIT 2 7305
4	1	119	GASKET WATER PUMP G	52	1	41	SHAFT BEARING THRUST RING
5	2	638	WASHER SPRING LOCK 1/4	53	2	502	BEARING 7305B-UA
6	1	640	WASHER SPRING LOCK 5/16	54	1	511	TRUARC 5100-98
7	2	581	BOLT HEX HD 1/4-20 X 2 3/4	55	1	404	BACKUP WASHER
8	1	599	BOLT HEX HD 5/16-18 X 2 3/4	56	1	513	TRUARC N5002-250ZD
9	1	643	WASHER FIBER 3/8	57	1	432	UPPER SEAL CARRIER W/SEALS & O RINGS
10	1	118	TILT ARM ASSY G	58	4	517	SPIROLOX RR-150S
11	1	130	CAM 39021 MODIFIED	59	2	506	SEAL INNER
12	1	111	SHIFT ROD FORMED	60	2	507	SEAL OUTER 6324-S
13	1	533	NYLINER 1/4 ID X 1/4	61	2	527	O RING 568-141 3/32X2 5/16X2 1/2
14	1	635	1/4 WASHER AN960C416	62	1	393.5	BEARING CARRIER W/SEALS & O RINGS 5/16
15	1	645	COTTER PIN 1/16 X 1/2	63	3	521	O RING 568-011 1/16X5/16X7/16
16	2	631	DOWEL PIN 3/16 X 1/2	64	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
17	1	120	STUD LONG G	65	1	106.25	IMPELLER 7 3/8 W/136 SLEEVE
18	2	123	STUD SHORT G	66	1	136	SHAFT SLEEVE PLASTIC LARGE
19	1	181	SPACER, REAR MOUNTING BOLT	* 67	1	434	IMPELLER TEE KEY - SQUARE
20	1	613	BOLT HEX HD 3/8-16 X 3 1/2	68	8	121	SHIM WASHER LARGE
		14400	VOLUTE WITH GATE G	69	1	781	NUT KEEPER LARGE/PKG 2 PER BAG
21	1	144	VOLUTE WITH EXHAUST TUBE G	70	1	122.1	SHAFT NUT 3/4-16 BRASS
22	1	128	EXHAUST TUBE ASSY LARGE 2 1/2			1333	INTAKE ASSY FLANGED WITH GRILL & LINER
23	1	847	CLIP EXHAUST TUBE 3/4	71	1	1431	LINER 7 3/8 FLANGED
24	2	621	NYLOC 10-32	72	1	1332	INTAKE PAINTED ONLY
25	1	975	LUBE HOSE ASSY	73	2	14	GRILL ROD
26	1	539	ZIRC FITTING 1/4-28	74	9	117	GRILL BAR LARGE
27	1	550	GREASE GUN	75	6	1319	STUD - INTAKE LARGE
28	1	552	GREASE 10 OZ TUBE NO.630-AA	76	6	625	NYLOC 5/16-18
29	1	1172	REVERSE GATE, LARGE			334	BRACKET ASSY MERCURY W/HARDWARE
30	2	536	NYLINER 1/2 ID X 13/16	77	1	153	BRACKET CABLE SUPPORT MERCURY
31	1	1178	SPRING GATE PIVOT 1/2	78	1	597	BOLT HEX HD 5/16-18 X 1 1/4
32	2	823	PIN GATE PIVOT 1/2 LARGE	79	1	625	NYLOC 5/16-18
33	1	1043	SHAFT ROLLER	80	2	635	1/4 WASHER AN960C416
34	3	624	NYLOC 1/4-28	81	2	572	BOLT HEX HD 1/4-20 X 5/8
35	1	1042	ROLLER ASSY	82	1	1719	TORSIONAL DAMPER 3/4
36	2	635	1/4 WASHER AN960C416	NOTE: SHORT SHAFT AND 2-HOLE LINER INTAKE ASSEMBLIES SHOWN ON MODEL G65, 80, 100 VIEW.			
37	1	1034	SHIFT CAM LARGE				
38	1	62	NUT HEX JAM 1/4-28	* 67	1	1706	IMPELLER TEE KEY - 1/2 ROUND
39	1	1199	PIVOT - CABLE END				
40	1	638	WASHER SPRING LOCK 1/4				
41	1	622	NUT HEX 1/4-28				
42	1	1037	BUSHING CAM				
43	1	1038	WASHER CAM				
44	2	1039	SHIM - CAM				
45	1	1036	CAM ECCENTRIC DRILLED				
46	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
47	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
48	1	1170	SPRING GATE BUMPER				
49	1	1497	GATE BUMPER				
50	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				

12.SEP.97

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12
3/8-16 (M10)	22

TILLER STEERING
SHIFT CABLE ASSY 1263, 1264 See page 21

BEARING, SEAL, SNAP & "O" RING KIT - 1 BEARING 462.1
2 BEARINGS 462.2