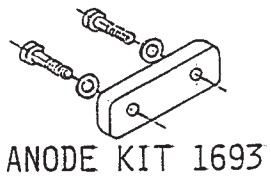


MODEL Y70



ANODE KIT 1693

**MODEL Y70, Y70-04 YAMAHA 60-70 HP  
2 STROKE, 51.8 CU. IN.**

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	1	1873	PUMP ADAPTER, Y	49	1	467	COLLAR BACKFIT 7305
2	2	600	BOLT HEX HD 5/16-18 X 3 1/4	50	1	502	BEARING 7305B-UA
3	2	603	BOLT HEX HD 5/16-18 X 2 1/2	51	1	511	TRUARC 5100-98
4	1	871	ADAPTER PLATE Y	52	1	404	THRUST WASHER
5	1	874	SHIFT GUIDE Y	53	1	1534	SPACER
6	2	616	DOWEL PIN 6 X 16MM	54	1	513	TRUARC N5002-250ZD
7	8	636	WASHER SPRING LOCK M10	55	1	432	UPPER SEAL CARRIER W/SEALS & "O" RINGS
8	4	592	BOLT HEX HD M10-1.25 X 35MM	56	4	517	SPIROLOX RR-150S
9	1	640	WASHER SPRING LOCK 5/16	57	2	506	SEAL INNER
10	1	591	BOLT HEX HD M8-1.25 X 30MM	58	2	507	SEAL OUTER 6324-S
11	2	631	DOWEL PIN 3/16 X 1/2	59	2	527	O RING 568-141 3/32 X 2-5/16 X 2-1/2
12	2	608	BOLT HEX HD 3/8-16 X 2 1/4	60	1	108.5	BEARING CARRIER W/SEALS & O'RINGS 5/16
13	1	609	BOLT HEX HD 3/8-16 X 2 3/4	61	3	521	O RING 568-011 1/16 X 5/16 X 7/16
14	1	610	BOLT HEX HD 3/8-16 X 3	62	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
15	1	606	BOLT HEX HD 3/8-16 X 1 1/4	63	1	106.24	IMPELLER 7 3/16 W/136 SLEEVE
		90800	VOLUTE WITH GATE Y	64	1	136	SHAFT SLEEVE PLASTIC LARGE
16	1	908	VOLUTE WITH EXHAUST TUBE Y	65	1	434	IMPELLER TEE KEY - SQUARE
17	1	128	EXHAUST TUBE ASSY LARGE 2 1/2	65	1	1706	IMPELLER TEE KEY - 1/2 ROUND
18	1	845	CLIP EXHAUST TUBE 1 3/8	66	8	121	SHIM WASHER LARGE
19	2	621	NYLOC 10-32	67	1	781	NUT KEEPER LARGE/PKG. 2 PER BAG
20	1	1025	WASHER FIBER M8	68	1	122.1	SHAFT NUT 3/4-16 BRASS
21	1	1024	BOLT HEX HD M8 X 1.25 X 12MM			1840.01	INTAKE ASSY 7 3/16 FLANGED W/GRILL & LINER
22	1	553.2	BALL END 1/4 X 10-32 CABLE	69	1	1831	LINER 7 3/16 FLANGED
23	1	975	LUBE HOSE ASSY	72	1	1332.01	INTAKE PAINTED ONLY EX-LARGE
24	1	539	ZIRC FITTING 1/4-28	73	2	14	GRILL ROD
25	1	550	GREASE GUN	74	9	117	GRILL BAR LARGE
26	1	552	GREASE, 10 OZ TUBE NO. 630-AA	75	6	1319	STUD-INTAKE LARGE
27	1	1172	REVERSE GATE LARGE	76	6	625	NYLOC 5/16-18
28	2	536	NYLINER 1/2 ID X 13/16			171	BRACKET ASSY MORSE W/CLAMP & HDW
29	2	1178	SPRING GATE PIVOT 1/2	77	1	156	BRACKET CABLE SUPPORT
30	2	823	PIN GATE PIVOT 1/2 LARGE	78	1	542	SHIM MORSE AO35777
31	1	1043	SHAFT ROLLER	79	1	543	CLAMP CHRYS 154317
32	2	624	NYLOC 1/4-28	80	2	561	FIL HD SLOTTED 10-24 X 5/8
33	1	1042	ROLLER ASSY	81	2	635	1/4 WASHER AN960C416
34	1	635	1/4 WASHER AN960C416	82	2	572	BOLT HEX HD 1/4-20 X 5/8
35	1	1034	SHIFT CAM LARGE	83	2	619	NYLOC 10-24
36	1	623	NYLOC 1/4-20	84	1	1719	TORSIONAL DAMPER 3/4
37	1	573	BOLT HEX HD 1/4-20 X 3/4				
38	1	1037	BUSHING CAM				
39	1	1038	WASHER CAM				
40	2	1039	SHIM-CAM				
41	1	1036	CAM ECCENTRIC DRILLED				
42	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
43	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
44	1	1170	SPRING GATE BUMPER				
45	1	1497	GATE BUMPER				
46	1	559.2	FIL HD SLOTTED 10-32 X 1-1/4 PATCH				
		921.1	SHAFT ASSY COMPLETE, Y70, 16T 5/16				
47	1	920	SHAFT ONLY, Y70, 16T 29 13/16				
		1804.1	SHAFT ASSY COMPLETE, Y70-04, 16T 5/16				
47	1	1803	SHAFT ONLY, Y70-04, 16T 29 13/16				
48	1	41	SHAFT BEARING THRUST RING				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

TILLER STEERING  
SHIFT CABLE ASSY 1317 SEE PAGE 23

BEARING, SEAL, SNAP & "O" RING KIT  
1 BRG 462.1