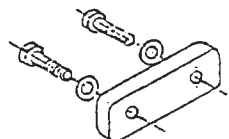


MODEL AK



ANODE KIT 1693

# MODEL AK MERCURY

AK: 2 STROKE, 2-3 CYL  
 AKL-44: 4 STROKE, 4 CYL  
 AK-43: 4 STROKE, 3 CYL

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	1	1391	SHIFT ROD GUIDE AK	45	1	1399	SHAFT ONLY, AKS, 14T 25 3/4 LG.
2	1	1392	WATER TUBE EXT. AK			1400	SHAFT ASSY COMPLETE, AKS, 2 STROKE
3	1	1496	GASKET WATER PUMP AK	45	1	1408	SHAFT ONLY, AKL, 14T 30 1/4 LG
4	1	1390	ADAPTER PLATE AK			1409	SHAFT ASSY COMPLETE, AKL, 2 STROKE
5	6	636	WASHER SPRING LOCK M10	45	1	1494	SHAFT ONLY, AKL-44, 14T 30 1/4 LG
6	1	588.1	BOLT HEX HD M10-1.5 X 30MM			1495	SHAFT ASSY COMPLETE, AKL-44, 4 STROKE, 4 CYL.
7	4	588.2	BOLT HEX HD M10-1.5 X 35MM	45	1	1588	SHAFT ONLY, AK-43, 14T 26 3/16 LG
8	2	631	DOWEL PIN 3/16 X 1/2			1589	SHAFT ASSY COMPLETE AK-43, 4 STROKE, 3 CYL.
9	4	640	WASHER SPRING LOCK 5/16	45	1	1597	SHAFT ONLY, AKL-43, 14T 30 3/16 LG
10	2	603	BOLT HEX HD 5/16-18 X 2 1/2			1598	SHAFT ASSY COMPLETE, AKL-43, 4 STROKE 3 CYL.
11	2	599	BOLT HEX HD 5/16-18 X 2 3/4	46	1	41	SHAFT BEARING THRUST RING
12	1	606	BOLT HEX HD 3/18-16 X 1 1/4	47	1	477	COLLAR BACKFIT 7205
		1396	VOLUTE WITH GATE AK	48	1	1536	THRUST WASHER
13	1	1395	VOLUTE WITH EXHAUST TUBE AK	49	1	504	BEARING 7205B-UA
14	1	80	EXHAUST TUBE ASSY MEDIUM 2	50	1	511	TRUARC 5100-98
15	1	846	CLIP EXHAUST TUBE 1	51	1	1535	SPACER
16	2	621	NYLOC 10-32	52	1	512	TRUARC N5002-212ZD
17	1	1023	WASHER FIBER 3/8	53	1	433	UPPER SEAL CARRIER W/ SEALS & O RINGS
18	1	1022	BOLT HEX HD 3/8-16 X 1/2	54	4	517	SPIROLOX RR-150S
19	1	975	LUBE HOSE ASSY.	55	2	506	SEAL INNER
20	1	539	ZIRC FITTING 1/4-28	56	2	507	SEAL OUTER 6324-S
21	1	550	GREASE GUN	57	2	526	O RING 568-135 3/32X1 15/16X2 1/8
22	1	552	GREASE 10 OZ TUBE NO. 630-AA	58	1	1402	BEARING CARRIER W/SEALS & O RINGS AK
23	1	1175	REVERSE GATE, MEDIUM	59	3	521	O RING 568-011 1/16X5/16X7/16
24	2	535	NYLINER 3/8 ID X 11/16	60	4	638	WASHER SPRING LOCK 1/4
25	1	1177	SPRING GATE PIVOT 3/8	61	4	573	BOLT HEX HD 1/4-20 X 3/4
26	2	822	PIN GATE PIVOT 3/8 MEDIUM	62	1	8.23	IMPELLER 6 1/8 W/36 SLEEVE 30-50 HP
27	1	1043	SHAFT ROLLER	62	1	1737	IMPELLER 6 1/8 W/36 SLEEVE 30-50 HP, STAINLESS
28	3	624	NYLOC 1/4-28	63	1	36	SHAFT SLEEVE PLASTIC MEDIUM
29	1	1042	ROLLER ASSY	64	1	782	IMPELLER TEE KEY - SQUARE
30	2	635	1/4 WASHER AN960C416	64	1	1705	IMPELLER TEE KEY - 1/2 ROUND
31	1	1035	SHIFT CAM MEDIUM	65	8	21	SHIM WASHERS
32	1	62	NUT HEX JAM 1/4-28	66	1	805	NUTKEEPER MED/PKG 2 PER BAG
33	1	1199	PIVOT - CABLE END	67	1	22.1	SHAFT NUT 5/8-18 BRASS
34	1	638	WASHER SPRING LOCK 1/4			1447	INTAKE ASSY 6 1/8 FLANGED W/ GRILL & LINER
35	1	622	NUT HEX 1/4-28	68	1	1521	LINER 6 1/8 FLANGED
36	1	1037	BUSHING CAM	69	6	1300	STUD - INTAKE MEDIUM
37	1	1038	WASHER CAM	70	6	623	NYLOC 1/4-20
38	2	1039	SHIM-CAM	71	1	1326	INTAKE PAINTED ONLY MED FLANGED
39	1	1036	CAM ECCENTRIC DRILLED	72	2	14	GRILL ROD
40	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH	73	9	16	GRILL BAR MEDIUM
41	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH			334	BRACKET ASSY MERCURY W/HARDWARE
42	1	1170	SPRING GATE BUMPER	75	1	153	BRACKET CABLE SUPPORT MERCURY
43	1	1169	GATE BUMPER	76	1	597	BOLT HEX HD 5/16-18 X 1 1/4
44	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH	77	1	625	NYLOC 5/16-18
				78	2	635	1/4 WASHER AN960C416
				79	2	572	BOLT HEX HD 1/4-20 X 5/8
				80	1	1718	TORSIONAL DAMPER 5/8

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

AKL-44 4 STROKE, 4 CYL. REQUIRES 46-812966A-6 WATER PUMP

TILLER STEERING:  
 SHIFT CABLE ASSY, 1410, 1411 SEE PAGE 33 (NOT AK-43)  
 1659, 1660 SEE PAGE 33.1 AKC-43  
 BEARING, SEAL, SNAP & "O" RING KIT 803.1