

INTAKE MOUNTING STUDS
Medium Series #1329

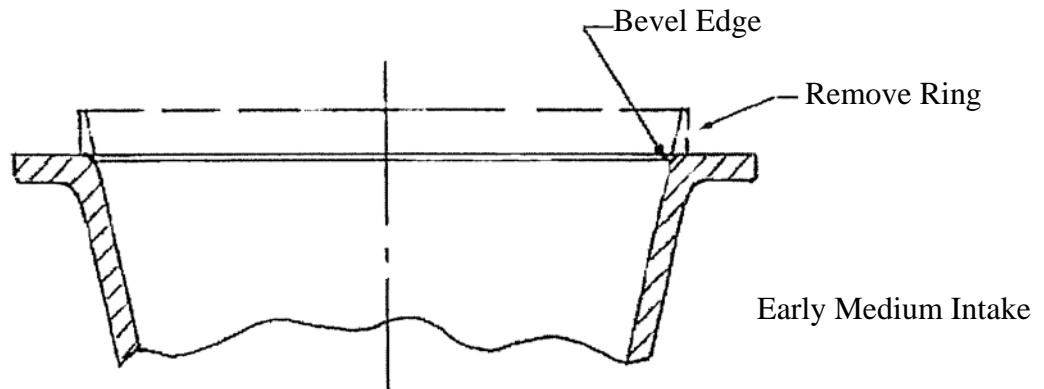
1. Remove as much dirt and grease as possible from the six threaded holes in the main housing.

To install the studs in the housing, jam the two plain nuts against each other (using two wrenches) on the threads to serve as a stud driver.

Put a drop of Loctite on the threads and in the threaded hole. Wind the stud in until it bottoms and then wind in $\frac{1}{2}$ turn more with the wrench.

Free the nuts and repeat on the remaining studs.

2. These stud sets will be used on our medium series jet drives using $5 \frac{7}{8}$ and $6 \frac{1}{8}$ intakes. If you wish, you can convert an existing medium intake to use the new $6 \frac{1}{8}$ flanged liner #1521 or the $5 \frac{7}{8}$ flanged liner #1678. The centering ring, extending above the flange face of the intake is trimmed off and the sharp inner edge of the flange is beveled to allow the flanged liner to seat flat against the intake flange.



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