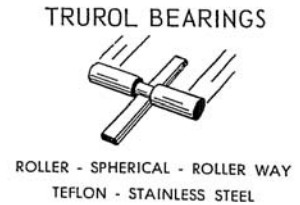




**Specialty**  
Manufacturing Co.  
2035 EDISON AVENUE  
SAN LEANDRO, CALIF. 94577  
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To use this vented double seal shaft assembly, you must drill a 1/8" vent hole in the main housing opposite the grease fitting holes. Spread a film of grease on the "O" ring opposite the grease and vent hole "O" rings in the bearing carrier. Carefully align the driveshaft assembly in the main housing to make a "foot print" of this "O" ring. Drill a 1/8" hole in the center of the foot print at 45° to the outside. This is the same angle that is used on the grease fitting holes.

