

| REF | QTY | PART NO. | DESCRIPTION | REF | QTY | PART NO. | DESCRIPTION |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 1 | 1877 | WATER TUBE EXT BA W/ O-RING | 50 | 2 | 637 | WASHER SPRING LOCK \#10 |
| 2 | 1 | 1878 | EXHAUST PLATE BA | 51 | 2 | 561 | FIL HD SLOTTED 10-24 X 5/8 |
| 3 | 3 | 635 | $1 / 4$ WASHER AN960C416 | 52 | 1 | 414 | IMPELLER 6-79 W/36.1 SLEEVE 25-30HP |
| 4 | 4 | 585 | BOLT HEX HD 1/4-20 X 1 1/4 | 53 | 1 | 36.1 | SHAFT SLEEVE PLASTIC MEDIUM |
| 5 | 1 | 1875 | ADAPTER PLATE BA | 54 | 1 | 1705 | IMPELLER TEE KEY - $1 / 2$ ROUND |
| 6 | 4 | 640 | WASHER SPRING LOCK 5/16 | 55 | 8 | 21 | SHIM WASHER MEDIUM |
| 7 | 4 | 595 | BOLT HEX HD 5/16-18 X 2 | 56 | 1 | 805 | NUTKEEPER MED/PKG 2 PER BAG |
| 8 | 1 | 606 | BOLT HEX HD 3/8-16 X $11 / 4$ | 57 | 1 | 22.1 | SHAFT NUT 5/8-18 BRASS |
|  |  | 1882 | RECOUP GATE BA YAMAHA |  | 1 | 224.2 | INTAKE ASSY 6 WITH GRILL \& LINER |
| 9 | 1 | 1881 | RECOUP TUBE BA YAMAHA | 58 | 1 | 855 | LINER 6 WIHARDWARE |
| 10 | 1 | 221 | EXHAUST TUBE SMALL $11 / 2$ | 59 | 2 | 638 | WASHER SPRING LOCK 1/4 |
| 11 | 1 | 847 | CLIP EXHAUST TUBE $3 / 4$ | 60 | 2 | 572 | BOLT HEX HD 1/4-20 X 5/8 |
| 12 | 2 | 621 | NYLOC 10-32 | 61 | 1 | 853 | INTAKE PAINTED ONLY |
| 13 | 1 | 975 | LUBE HOSE ASSY | 62 | 2 | 216 | GRILL ROD SMALL |
| 14 | 1 | 539 | ZIRC FITTING 1/4-28 | 63 | 8 | 215 | GRILL BAR SMALL |
| 15 | 1 | 550 | GREASE GUN | 64 | 7 | 573 | BOLT HEX HD 1/4-20 X 3/4 |
| 16 | 1 | 552 | GREASE 10 OZ TUBE 630-AA | 65 | 4 | 636 | WASHER SPRING LOCK M10 |
| 17 | 1 | 1355 | REVERSE GATE SMALL | 66 | 2 | 572 | BOLT HEX HD 1/4-20 X 5/8 |
| 18 | 2 | 535 | NYLINER 3/8 ID X 11/16 | 67 | 1 | 1718 | TORSIONAL DAMPER 5/8 |
| 19 | 1 | 1177 | SPRING GATE PIVOT $3 / 8$ | 68 | 1 | 1275 | KEY, TEE WATER PUMP |
| 20 | 2 | 821 | PIN GATE PIVOT $3 / 8$ SMALL | 69 | 1 | 1876 | SHIFT GUIDE ROD |
| 21 | 1 | 1043 | SHAFT ROLLER | 71 | 1 | 171 | BRACKET ASSY MORSE W/CLAMP \& HARDWARE |
| 22 | 2 | 624 | NYLOC 1/4-28 | 72 | 1 | 553.2 | BALL END 1/4X10-32 CABLE |
| 23 | 1 | 1042 | ROLLER ASSY | 73 | 1 | 623 | NYLOC 1/4-20 |
| 24 | 4 | 592 | BOLT HEX HD M10-1.25 X 35MM |  |  |  |  |
| 25 | 1 | 1035 | SHIFT CAM MEDIUM |  |  |  |  |
| 26 | 1 | 1037 | BUSHING CAM |  |  |  |  |
| 27 | 1 | 1038 | WASHER CAM |  |  |  |  |
| 28 | 2 | 1039 | SHIM-CAM |  |  |  |  |
| 29 | 1 | 1036 | CAM ECCENTRIC DRILLED |  |  |  |  |
| 30 | 1 | 574.1 | BOLT HEX HD 1/4-20 $\times 1$ PATCH |  |  |  |  |
| 31 | 2 | 574 | BOLT HEX HD 1/4-20 X 3/4 PATCH |  |  |  |  |
| 32 | 1 | 1170 | SPRING GATE BUMPER |  |  |  |  |
| 33 | 1 | 1169 | GATE BUMPER |  |  |  |  |
| 34 | 1 | 559.2 | FIL HD SLOT 10-32X 1 1/4 PATCH |  |  |  |  |
| 35 | 1 | 1886 | SHAFT ONLY, BA, 12T, 23-1/8 LG. |  |  |  |  |
|  | 1 | 1887 | SHAFT ASSY COMPLETE, BA, 12T, W/1275 KEY |  |  |  |  |
| 35 | 1 | 1996 | SHAFT ONLY, BAL, 12T, 28-1/8 LG. |  |  |  |  |
|  | 1 | 1997 | SHAFT ASSY COMPLETE, BAL, 12T, W/1275 KEY |  |  |  |  |
| 36 | 1 | 41 | SHAFT BEARING THRUST RING |  |  |  |  |
| 37 | 1 | 477 | COLLAR BACKFIT 7205 |  |  |  |  |
| 38 | 1 | 1536 | THRUST WASHER |  |  |  |  |
| 39 | 1 | 504 | BEARING 7205B-UA |  |  |  |  |
| 40 | 1 | 511 | TRUARC 5100-98 |  |  |  |  |
| 41 | 1 | 1535 | SPACER |  |  |  |  |
| 42 | 1 | 512 | TRUARC N5002-2122D |  |  |  |  |
| 43 | 1 | 433 | UPPER SEAL CARRIER WISEALS \& O RINGS |  |  |  |  |
| 44 | 4 | 517 | SPIROLOX RR-150S |  |  |  |  |
| 45 | 2 | 506 | SEAL INNER |  |  |  |  |
| 46 | 2 | 507 | SEAL OUTER 6324-S |  |  |  |  |
| 47 | 2 | 526 | O RING 568-135 3/32X1 15/16X2 1/8 |  |  |  |  |
| 48 | 1 | 1884 | BEARING CARRIER WISEALS \& O RINGS BA |  |  |  |  |
| 49 | 3 | 521 | O RING 568-011 1/16X5/16X7/16 |  |  |  |  |


| SIZE |  | TORQUE |
| :--- | :--- | :--- |
| $1 / 4-20$ | (M6) | $8-9$ |
|  | FT-LBS |  |
| $5 / 16-18$ | (M8) | 12 |
| $3 / 8$ FT-LBS |  |  |
|  | (M10) | 22 FT-LBS |

## TILLER STEERING

SHIFT CABLE ASSY 1888, PAGE 17.2
BEARING, SEAL, SNAP \& "O" RING KIT 803.1

